

COS-K1 Adjustable Crimper

The COS-K1 is a versatile adjustable crimper that provides accurate, reliable, repeatable, quick and easy crimping for hose up to 1-1/4" ID.

- 60 tons of crimping force
- 1.0 horsepower hydraulic pump
- 115 VAC single phase power
- Bench mountable
- Capability:
 - to 1-1/4" industrial hose
 - to 1-1/4" 4-spiral wire hose



Part Number	Description	Die Closure (in)	Dimensions	Approx Wt (lbs)	Stock Status **	Availability
COS-K1	115 VAC, 1-phase		12.5" W x 22" L x 22.5" H	140	N	
COS-K2-SHELF	Die storage rack			43	N	Included
COS-K2-STAND	Crimper stand			50	N	Optional
	Pusher plate				N	Included
EN98-020-01S	Split die set, red	0.520		4	N	Optional
EN98-020-02S	Split die set, yellow	0.670		4	N	Optional
EN98-020-03S	Split die set, blue	0.830		4	N	Optional
EN98-020-04S	Split die set, green	1.100		4	N	Optional
EN98-020-05S	Split die set, black	1.320		4	N	Optional
EN98-020-06S	Split die set, brown	1.500		4	N	Optional
EN98-020-07S	Split die set, clear	1.730		4	N	Optional
EN98-020-08S	Split die set, purple	1.920		4	N	Optional

Solid die sets available. Contact Parker Customer Service.

** Stock: "Y" indicates stocked item; "N" indicates non-stocked item. Stock status subject to change. Contact Parker Customer Service.

Couplings: Refer to CrimpSource at www.safehose.com for coupling recommendations and crimp specifications.



COS-K2 Adjustable Crimper

The COS-K2 is a versatile adjustable crimper that provides accurate, reliable, repeatable, quick and easy crimping for hose up to 2" ID.

- 80 tons of crimping force
- 2.0 horsepower hydraulic pump
- 115 VAC single phase power
- Bench mountable
- Capability:
 - to 2" industrial hose
 - to 2" 4-spiral wire hose
 - to 1-1/2" 6-spiral wire hose



Part Number	Description	Die Closure (in)	Dimensions	Approx Wt (lbs)	Stock Status **	Availability
COS-K2	115 VAC, 1-phase		17" W x 32" L x 29" H	375	N	
COS-K2-SHELF	Die storage rack			43	N	Optional
COS-K2-STAND	Crimper stand			50	N	Optional
	Pusher plate				N	Included
EN98-020-01S	Split die set, red	0.520		4	N	Optional
EN98-020-02S	Split die set, yellow	0.670		4	N	Optional
EN98-020-03S	Split die set, blue	0.830		4	N	Optional
EN98-020-04S	Split die set, green	1.100		4	N	Optional
EN98-020-05S	Split die set, black	1.320		4	N	Optional
EN98-020-06S	Split die set, brown	1.500		4	N	Optional
EN98-020-07S	Split die set, clear	1.730		4	N	Optional
EN98-020-08S	Split die set, purple	1.920		4	N	Optional
EN98-032-05S	Split die set, pink	2.140		17	N	Optional
EN98-032-01S	Split die set, pink	2.300		17	N	Optional
EN98-032-06S	Split die set, tan	2.500		17	N	Optional
EN98-032-02S	Split die set, white	2.800		17	N	Optional

Solid die sets available. Contact Parker Customer Service.

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COS-K4

Adjustable Crimper

Electronic Crimp Setting/Adjustment

The COS-K4 is a versatile adjustable crimper that provides accurate, reliable, repeatable, quick and easy crimping for hose up to 4" ID.

- 265 tons of crimping force
- 7.5 horsepower hydraulic pump, 8 gallon reservoir (5 horsepower pump for single phase model)
- Available in 3 models:
 - 208-230 VAC 1-phase
 - 208-230 VAC 3-phase
 - 440-480 VAC 3-phase
- Master die ID: 145mm
- Master die opening without dies: 205mm
- Master die opening with dies: Die diameter + 60mm
- Maximum crimping diameter: 136mm
- Electronic crimp setting/adjustment
- Manual and automatic operation
- Heavy-duty base
- Capability:
 - to 4" industrial hose
 - to 2" 4-spiral wire hose
 - to 1-1/2" 6-spiral wire hose



K4 Crimper Stand

Part Number	Description	Die Closure (mm)	Die Length (mm)	Dimensions	Approx Wt (lbs)	Stock Status **	Availability
COS-K4SP220	208-230 VAC, 1-phase			18.3" W x 27.25" L x 31.25" H	573	N	
COS-K4TP220	208-230 VAC, 3-phase			18.3" W x 27.25" L x 31.25" H	573	N	
COS-K4SP440	440-480 VAC, 3-phase			18.3" W x 27.25" L x 31.25" H	573	N	
	Foot switch					N	Included
	Master die, 145mm					N	Included
	Adapter die, 145mm (for 99mm dies)					N	Included
101247-99	Crimper stand, storage rack, die-change tool for 99 mm dies				90	N	Optional
EBS-60	Back set-stop, electrical				5	N	Optional
MBS-60	Back set-stop, mechanical				6	N	Optional

(Continued on the following page)

Couplings: Refer to CrimpSource at www.safehose.com for coupling recommendations and crimp specifications.



COS-K4, Industrial Hose Adjustable Crimper (Continued)

Part Number	Description	Die Closure (mm)	Die Length (mm)	Approx Wt (lbs)	Stock Status **	Availability
18506-07	Solid Die Set	7	55	4	N	Optional
18506-08	Solid Die Set	8	55	4	N	Optional
18506-10	Solid Die Set	10	55	4	N	Optional
18506-12	Solid Die Set	12	55	4	N	Optional
18506-14	Solid Die Set	14	55	4	N	Optional
18506-16	Solid Die Set	16	55	4	N	Optional
18506-19	Solid Die Set	19	55	4	N	Optional
18506-22	Solid Die Set	22	70	4	N	Optional
18506-26	Solid Die Set	26	70	4	N	Optional
18506-30	Solid Die Set	30	70	4	N	Optional
18506-34	Solid Die Set	34	75	4	N	Optional
18506-39	Solid Die Set	39	75	4	N	Optional
18506-45	Solid Die Set	45	90	4	N	Optional
18506-51	Solid Die Set	51	90	4	N	Optional
18506-57	Solid Die Set	57	100	4	N	Optional
18506-63	Solid Die Set	63	110	4	N	Optional
18506-69	Solid Die Set	69	110	4	N	Optional
18506-74	Solid Die Set	74	110	4	N	Optional
18506-78	Solid Die Set	78	110	4	N	Optional
145S-84-125	Solid Die Set	84	125	9	N	Optional
145S-88-130	Solid Die Set	88	130	9	N	Optional
145S-92-125	Solid Die Set	92	125	9	N	Optional
145S-96-125	Solid Die Set	96	125	9	N	Optional
145S-100-125	Solid Die Set	100	125	9	N	Optional
145S-108-125	Solid Die Set	108	125	9	N	Optional
145S-116-125	Solid Die Set	116	125	9	N	Optional
145S-120-125	Solid Die Set	120	125	9	N	Optional
145S-126-125	Solid Die Set	126	125	9	N	Optional

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Couplings: Refer to CrimpSource at www.safehose.com for coupling recommendations and crimp specifications.

Vise Crimpers

660-T Manual / 670-T Air-Powered

The 660-T/670-T is a versatile, lightweight bench-mounted crimper for quick and easy crimping of low pressure industrial hose to 1" ID using barbed inserts and lightweight ferrules.

NOTE: Parker does not provide crimp specifications for these crimpers.



670-T Air Powered



660-T Manual

Part Number	Description	Die Closure (in)	Approx Wt (lbs)	Stock Status **	Availability
660-T	Manual unit		21	N	
660-TBS	Back stop, mechanical			N	Optional
	Detachable handle			N	Included
670-T	Air powered unit		95	N	
660-TBS	Back stop, mechanical			N	Included
	Air cylinder			N	Included
	Connector hose			N	Included
	Foot switch			N	Included
662-T-310	Die, smooth	0.310	1	N	Optional
662-T-350	Die, smooth	0.350	1	N	Optional
662-T-375	Die, smooth	0.375	1	N	Optional
662-T-400	Die, smooth	0.400	1	N	Optional
662-T-425	Die, smooth	0.425	1	N	Optional
662-T-450	Die, smooth	0.450	1	N	Optional
662-T-475	Die, smooth	0.475	1	N	Optional
662-T-500	Die, smooth	0.500	1	N	Optional
662-T-525	Die, smooth	0.525	1	N	Optional
662-T-550	Die, smooth	0.550	1	N	Optional
662-T-575	Die, smooth	0.575	1	N	Optional
662-T-600	Die, smooth	0.600	1	N	Optional
662-T-625	Die, smooth	0.625	1	N	Optional
662-T-650	Die, smooth	0.650	1	N	Optional
662-T-675	Die, smooth	0.675	1	N	Optional
662-T-700	Die, smooth	0.700	1	N	Optional
662-T-725	Die, smooth	0.725	1	N	Optional
662-T-750	Die, smooth	0.750	1	N	Optional
662-T-775	Die, smooth	0.775	1	N	Optional
662-T-800	Die, smooth	0.800	1	N	Optional
662-T-825	Die, smooth	0.825	1	N	Optional
662-T-850	Die, smooth	0.850	1	N	Optional
662-T-875	Die, smooth	0.875	1	N	Optional
662-T-900	Die, smooth	0.900	1	N	Optional
662-T-925	Die, smooth	0.925	1	N	Optional
662-T-950	Die, smooth	0.950	1	N	Optional
662-T-975	Die, smooth	0.975	1	N	Optional
662-T-1075	Die, smooth	1.075	1	N	Optional
662-T-1075H	Die, ribbed	1.075	1	N	Optional
662-T-1150	Die, smooth	1.150	1	N	Optional

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Safety & Technical Information

